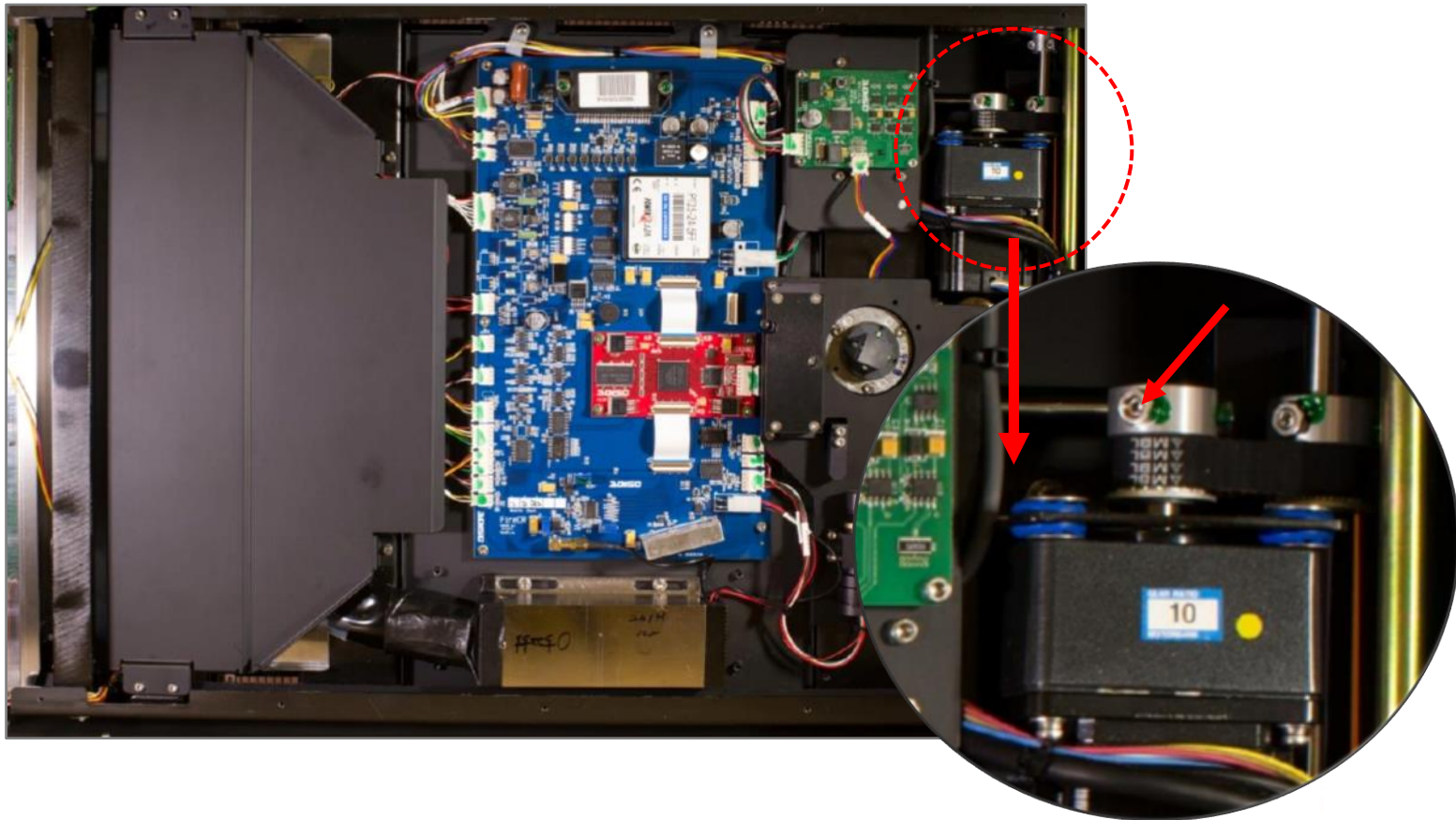


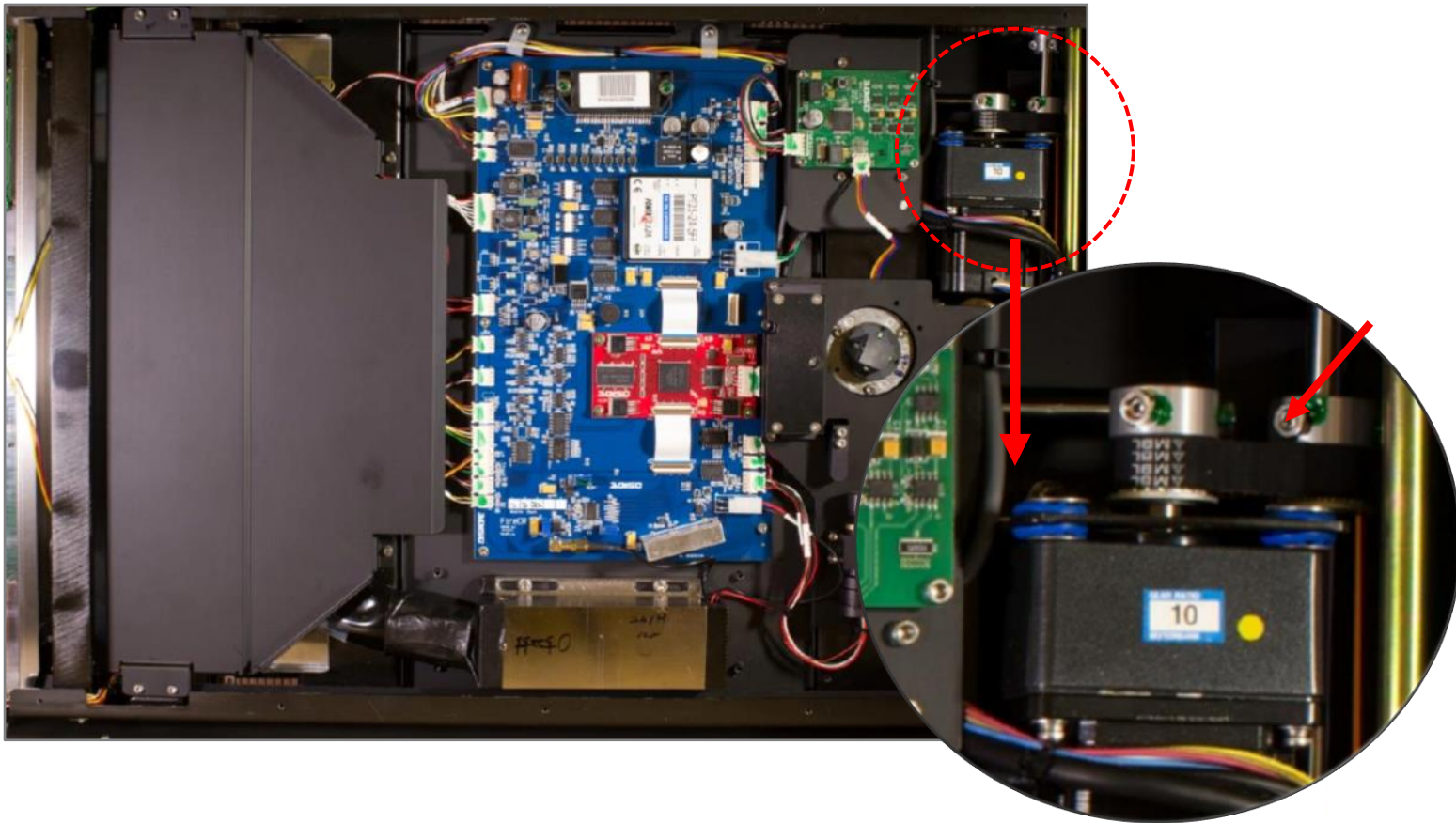
❖ How to adjust bet tension

1. Remove Top Cover (Refer to the service manual p.14)
2. Remove Internal Cover (Refer to the service manual p.16)
3. Remove the nut on the belt pulley on the motor.
4. Remove the set screw on the belt pulley on the motor
5. Repeat the other nut and set screw on the belt pulley on the motor.



❖ How to adjust the set screw

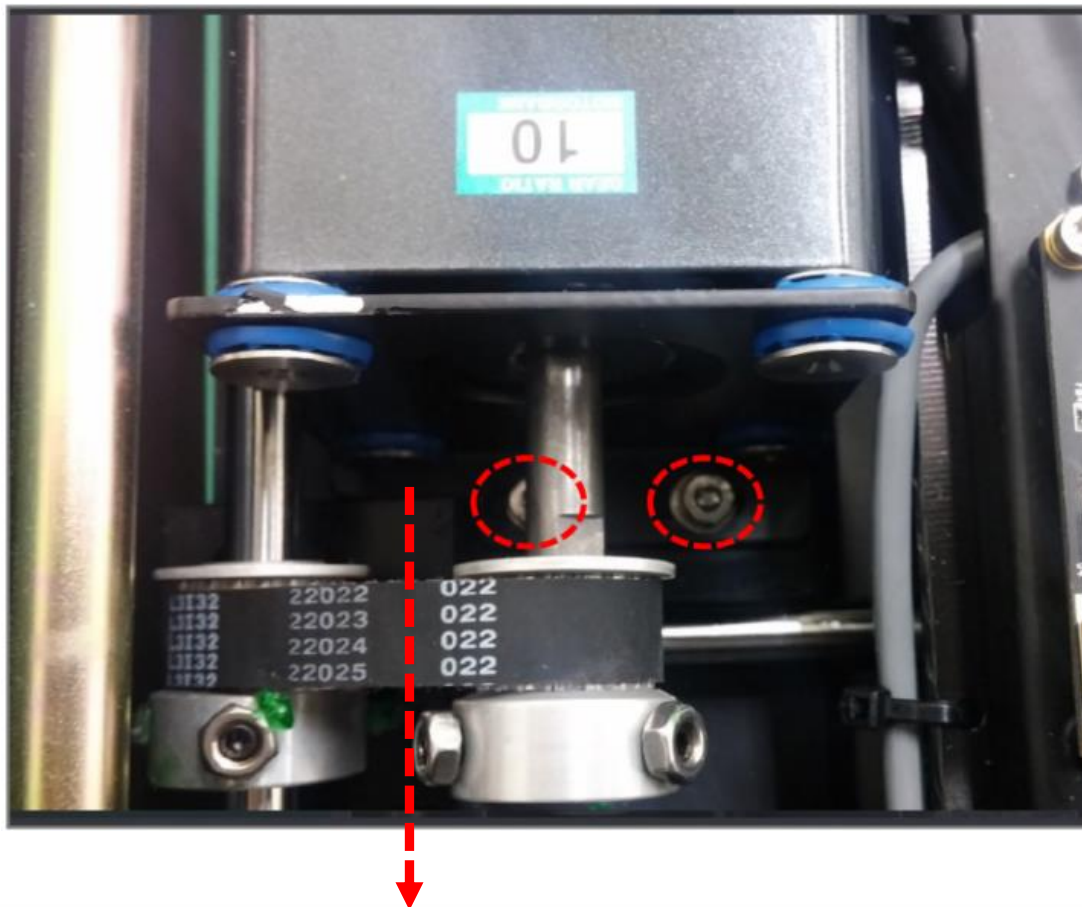
6. Remove the nut on the belt pulley on the axle
7. Remove the set screw on the belt pulley on the axle.
8. Repeat the other nut and set screw on the belt pulley on the axle.



❖ How to adjust the set screw

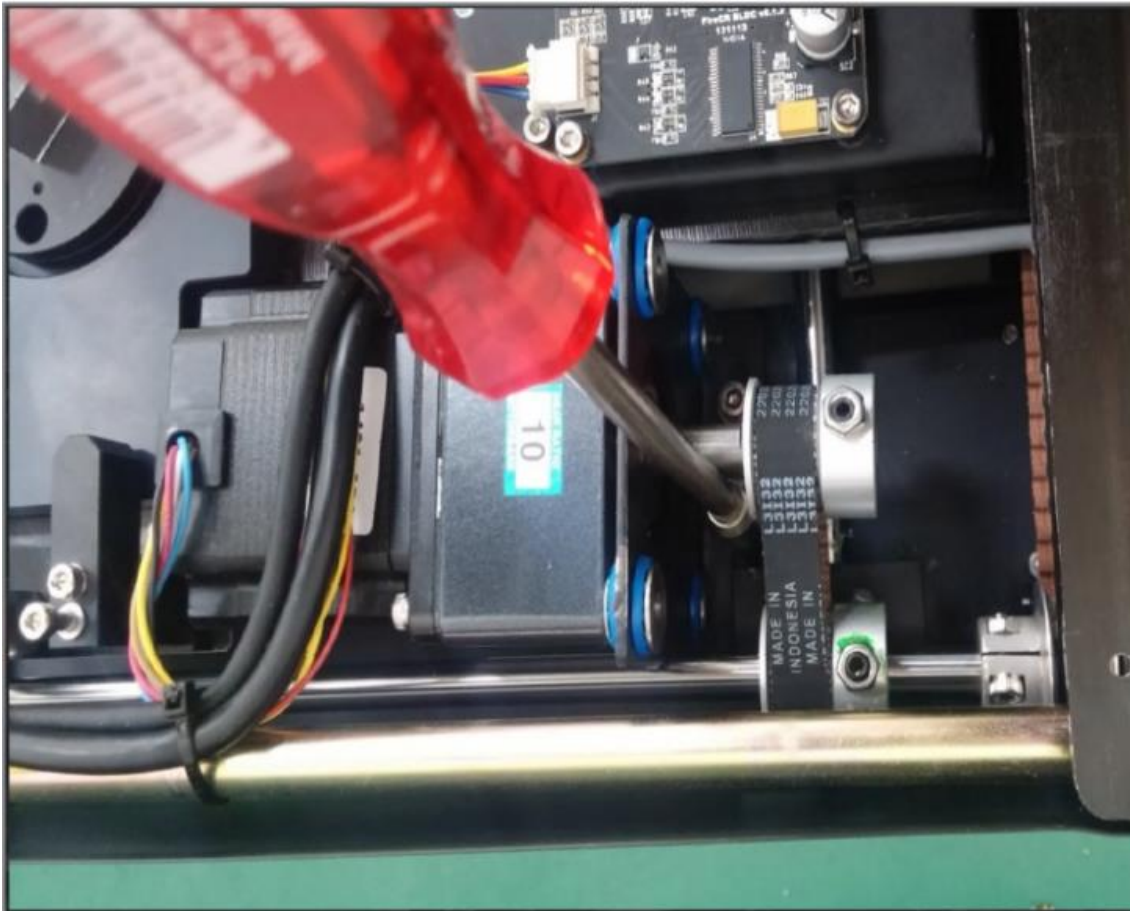
9. Manually move two pulleys to the arrow way in order to access two step motor locking screws.

10. Loosen two step motor locking screws.



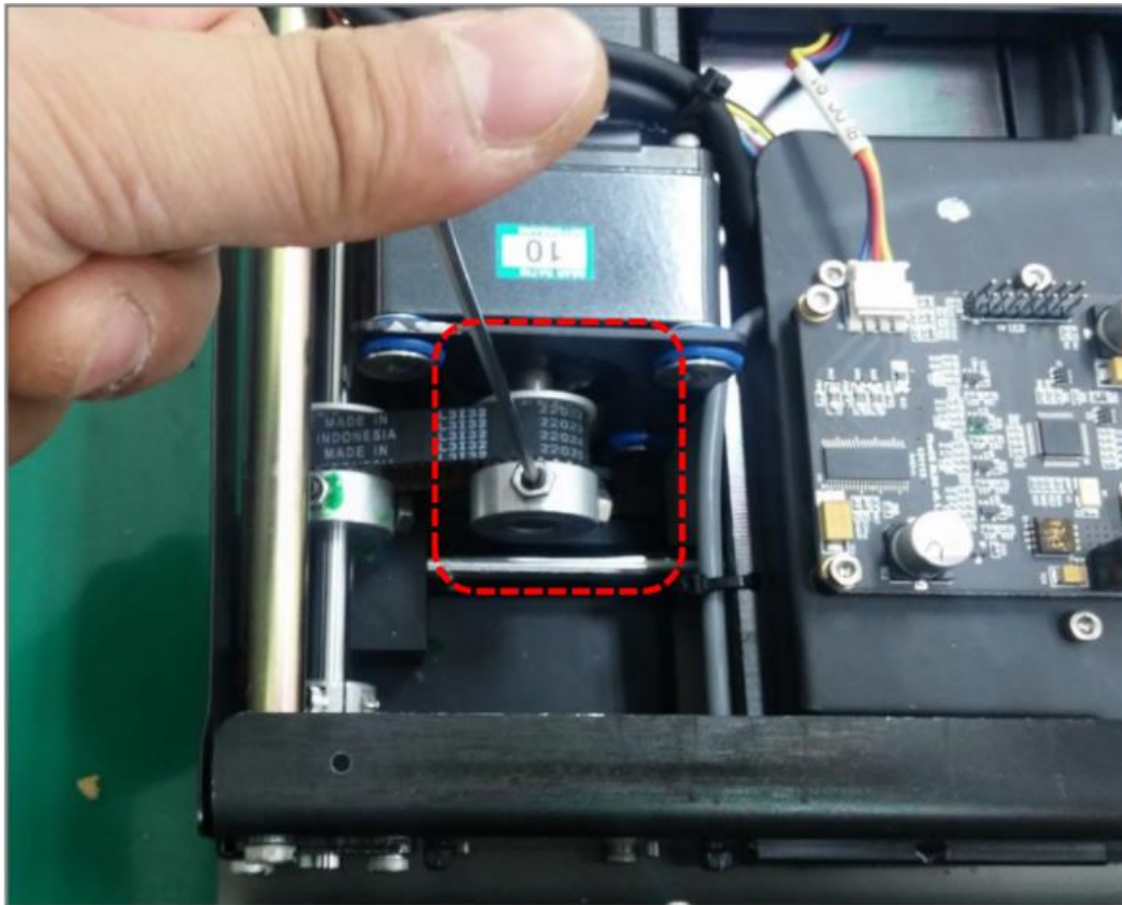
❖ How to adjust the set screw

11. Tightening two locking bolts while adjusting the step motor belt tension.



❖ How to adjust the set screw

15. Put two pullys back to the original position.
16. Lock two screws and nuts on the belt pully on the motor.
17. Move back and forth several times because of aligning between two pullys.



❖ How to adjust the set screw

18. Tightening two screws and nuts on the belt pulley on axle.

